## Synthesis and Characterization of Novel 6-Substituted J. Chem. Research (S), 1998, 355 4-Phenyl-6*H*-dibenz[*c*,*e*][1,2]oxaphosphorins

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A series of novel 6-substituted 4-phenyl-6H-dibenz[c,e][1,2]oxaphosphorins are synthesized, starting from the reaction of 2,6-diphenylphenol with phosphorus trichloride using zinc chloride as catalyst.

New phosphorus containing materials useful as additives or stabilizers in flame retardants constantly appear in the literature.<sup>1-4</sup> Only a few percent of phosphorus is needed in a polymer (1-2%) to suppress flammability.<sup>5</sup> One approach towards the synthesis of phosphorus containing materials has been described by Pastor and co-workers<sup>9a</sup> who studied the synthesis of the 6-chloro-6*H*-dibenz[c,e][1,2]oxaphosphorin ring system and its reaction with benzenethiols and phenols. In continuation of our work on 2,6-diphenyl-phenol (1) and its derivatives,<sup>10</sup> it was decided to synthesize 6-chloro-4-phenyl-6*H*-dibenz[c,e][1,2]oxaphosphorin (2). The reaction of alcohols with phosphorus trichloride is well known and has been used for many years in the synthesis of various materials,<sup>11</sup> but to the best of our knowledge



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this reaction has not been applied to 2,6-diphenylphenol. We herein report on the results of this study.

The preparation of 6-chloro-4-phenyl-6*H*-dibenz[*c*,*e*][1,2]oxaphosphorin (2) was attempted under a variety of conditions. The reaction was observed to proceed most efficiently when a CaSO<sub>4</sub> guard tube was employed as opposed to using an inert atmosphere; presumably the HCl formed during the course of the reaction aids in reaction catalysis when it is not blow away by  $N_2$  or Ar.

We decided to concentrate our efforts on the synthesis of amino and phenoxy derivatives of 6-chloro-4-phenyl-6Hdibenz[c,e][1,2]oxaphosphorin (2). The reaction with phenol proceeded smoothly under a nitrogen atmosphere at 210 °C without catalyst to yield 6-phenoxy-4-phenyl-6H-dibenz-[c,e][1,2]oxaphosphorin (3), whilst with the reaction of diethylamine (Scheme) the order of addition is crucial to obtaining the required product, 6-diethylamino-4-phenyl-6H-dibenz[*c*,*e*][1,2]oxaphosphorin (4). 6-Chloro-4-phenyl-6H-dibenz[c,e][1,2]oxaphosphorin (2) must be added to excess diethylamine in diethyl ether, as the reverse reaction, addition of diethylamine to 2 results in liberation of gas, an indication that some decomposition may be taking place.

Reaction of 2 with boiling water yielded 5, a further intermediate for several other derivatives. By extending this methodology to bisphenols, which are readily synthesized from 2,6-diarylphenols, it is feasible that new phosphorus containing bifunctional compounds can potentially be synthesized for the preparation of flame retardant materials.

Techniques used: HPLC, <sup>1</sup>H, <sup>13</sup>C, <sup>31</sup>P NMR, MS Schemes: 4 Refs: 17 Figs: 1 Tables: 3 (<sup>1</sup>H, <sup>13</sup>C, <sup>31</sup>P NMR data)

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